

Work Order ID 166513

Tuesday, September 26, 2017 8:10:15 AM

166513

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Item ID: D3802-1-120 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Window Seal - 120"
Start Date: 9/26/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 9/27/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: DAS 21 Date: SEP 26 2017 Tooling: _____ Date: _____ Run Start ***NR1***
QC: 2-89 Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3802	D								

100

0.00

100

Small Fab

Memo

0.16

Cut to length as per dwg

DAS 6
9-89
SEP 26 2017

110

QC6- All purchased or subcontracted products

0.00

110

QC

Memo

0.00

Quality Control

DAS 27
9-89
SEP 25 2017

120

Identify as per dwg & Stock Location: 54639

0.00

120

Packaging

Memo

0.00

Packaging

DAS 6
9-89
SEP 26 2017

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Item ID: D3802-1-120**Accept*****N900040100*****Setup Start*****NS1*****Revision ID:****Stop *NS2*****Item Name:** Window Seal - 120"**Start Date:** 9/26/2017 **Start Qty:** 1.00***1*****Cust Item ID:****Required Date:** 9/27/2017 **Req'd Qty:** 1.00***1*****Customer:****Reference:****Approvals:** **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____**Run Start*****NR1*****QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____**Stop*****NR2*****Sequence ID/
Work Center ID****Operation
Description****Set Up/
Run Hours****Tool ID****Tool #****Plan
Code****Accept
Qty****Reject
Qty****Reject
Number****Insp.
Stamp**

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.10

DAS
21
9-89

SEP 26 2017

Quality Control

DAS
21
9-89

SEP 26 2017

Picklist Print

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Parent Item: D3802-1-120

D3802-1-120

Parent Item Name: Window Seal - 120"

Start Date: 9/26/2017

Required Date: 9/27/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.04.07 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3802-1 *D3802-1* Window Seal (\$ per foot)		Manufactured	No			100	f	23.5928	10	10.20408		12/09/20	
									**				

Location

Loc Qty

Loc Code

ST416

23.59275453

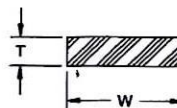
156349

0.00275453

164973

23.59

SPECIFICATION CONTROL DRAWING



D3802-X-YYY WINDOW SEAL WHERE YYY REPRESENTS LENGTH

DART P/N	SUPPLIER	SUPPLIER P/N	T THICKNESS	W WIDTH
D3802-1-YYY	McMASTER-CARR	93695K58	0.25	1.00

EG: 0.25" X 1.00" X 40" WINDOW SEAL = D3802-1-040
0.25" X 1.00" X 120" WINDOW SEAL = D3802-1-120

NOTES:

- 1) MATERIAL: 'PEEL AND STICK' NEOPRENE/EPT/SBR BLEND CLOSED CELL SPONGE, MEDIUM DENSITY
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 160573415
1209-26

RELEASED
2011-11-25

D	CORRECTED P/N EXAMPLE FOR CUT LENGTH OF 40"; ADDED EXAMPLE FOR CUT LENGTH OF 120" ZN B3-1); REASON: PART11-100.	MB	11.11.22
C	CHANGE SUPPLIER P/N TO 93695K58 PER FLAMMABILITY TEST RESULTS	MB	10.08.30
B	CHANGE SUPPLIER P/N TO 93695K88 PER FLAMMABILITY TEST RESULTS	MB	08.12.16
A	NEW ISSUE	MB	08.06.20
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	11.11.22	DRAWING NO. D3802 TITLE WINDOW SEAL REV. D SHEET 1 OF 1 SCALE NTS	
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